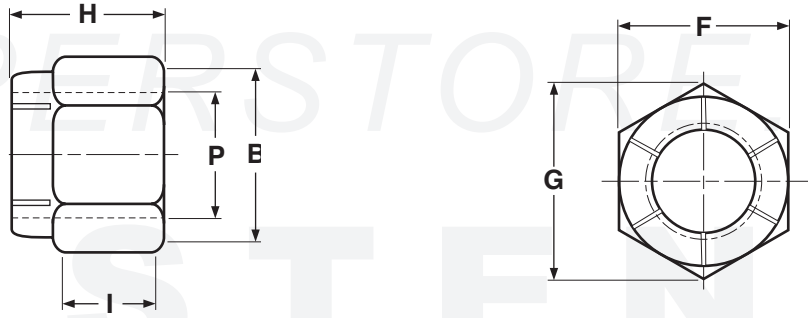


Light Hex,
Full Height

FLEXLOC® ALL METAL LOCK



FLEXLoc® LIGHT HEX FULL HEIGHT LOCK NUTS

SPS-
N-16915

Nominal Size or Basic Thread Diameter		F		B	G	H	P	I	Tensile Strength—Steel & Stainless (psi.)	
		Width Across Flats		Bearing Surface Outside Diam.	Width Across Corners	Thickness	Bearing Surface Inside Diam.	Side Height	Coarse Thread	Fine Thread
		Max	Min	Min	Min	Max	Max	Min	Min	Min
4	0.112	0.251	0.243	0.243	0.268	0.155	0.155	0.050	1,080	1,190
6	0.138	0.313	0.305	0.305	0.339	0.180	0.181	0.075	1,620	1,890
8	0.164	0.345	0.336	0.336	0.375	0.243	0.208	0.105	2,510	2,620
10	0.190	0.376	0.367	0.367	0.410	0.243	0.230	0.085	3,120	3,590
1/4 - 20	0.250	0.439	0.430	0.430	0.481	0.290	0.293	0.122	5,730	-
1/4 - 28	0.250	0.439	0.430	0.430	0.481	0.320	0.293	0.135	-	6,550
5/16	0.3125	0.502	0.492	0.492	0.552	0.353	0.356	0.150	9,600	9,950
3/8	0.375	0.564	0.553	0.553	0.623	0.462	0.418	0.210	13,800	14,500
7/16	0.4375	0.627	0.616	0.616	0.694	0.462	0.487	0.210	14,900	15,450
1/2	0.500	0.752	0.741	0.741	0.836	0.602	0.551	0.285	22,000	23,800
5/8	0.625	0.940	0.928	0.928	1.049	0.759	0.676	0.410	34,000	38,400
3/4	0.750	1.064	1.052	1.052	1.192	0.884	0.807	0.505	50,000	52,300
7/8	0.875	1.252	1.239	1.239	1.405	1.009	0.938	0.570	64,600	71,400
1	1.000	1.440	1.427	1.427	1.619	1.134	1.064	0.635	85,000	90,500

Description	An all-metal, one-piece, hex-shaped lock nut with a round collar at its back end. The collar is segmented with opposed slots cut into it above each corner of the nut. When the screw or bolt reaches the collar, the slotted portion expands which creates the prevailing torque locking action. The light hex variety has a lesser across the flats dimension resulting in a lighter-weight part with the same strength as a heavy hex variety.	
Applications/Advantages	The full height light hex lock nut has the same locking capability as the heavy hex FlexLoc® nut, but with greater wrench clearance. FlexLoc® nuts maintain their locking strength through 15 removals and re-applications and re-applications. The temperature service limit for steel nuts is 550°F (450°F if zinc or cadmium plated); the temperature limit for stainless nuts (with no additional finish) is 800°F. They have superior resistance to vibration compared to all other lock nut varieties and do not gall threads.	
Material	Steel	Stainless
	Carbon steel.	18-8 Stainless
Tensile Strength	Minimum tensile strength requirements for carbon steel flexible lock nuts are listed in above table.	
Plating	Unless specified as plain steel, flexible lock nuts are used with a zinc, zinc yellow or cadmium finish.	Stainless flexible lock nuts are usually provided without any additional finish.

FLEXLOC® is a registered trademark of the SPS Technologies, Inc. Kanebridge's lock nuts are not manufactured by or connected with the producers of FLEXLOC® nuts.