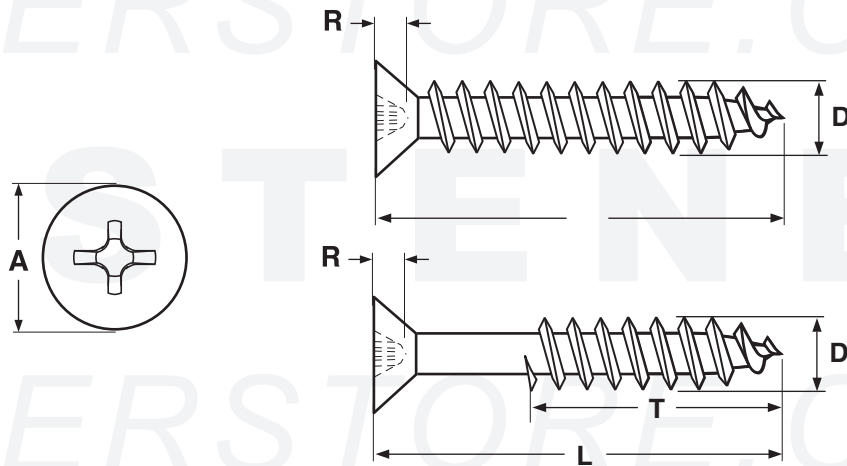


Flat Head w/  
Phillips Recess

DEEP THREAD



FLAT PHILLIPS DEEP THREAD WOOD SCREW

Nominal Diameter	A		R		D		T		Phillips Driver Size
	Head Diameter		Recess Depth		Major Diameter		Threaded Length		
	Max	Min	Max	Min	Max	Min	L ≤ 1"	L > 1"	
5	0.237	0.215	0.075	0.052	0.133	0.122	Full thread	2/3 thread	2
6	0.262	0.238	0.095	0.072	0.141	0.135	Full thread	2/3 thread	2
7	0.295	0.267	0.103	0.080	0.154	0.148	Full thread	2/3 thread	2
8	0.332	0.292	0.110	0.087	0.174	0.164	Full thread	2/3 thread	2
Tolerance on Length	Up to 5/8"						+0 / -0.03		
	Over 5/8 to 1.5"						+0 / -0.05		
	Over 1.5 to 2.75"						+0 / -0.06		
	Over 2.75 to 5"						+0 / -0.09		

<b>Description</b>	An externally threaded fastener with a countersunk head, crossed recess, a single lead thread and a shank with a reduced diameter.
<b>Applications / Advantages</b>	The deeper thread design offers greater resistance to pull-out forces.
<b>Material</b>	C1022 case-hardened steel
<b>Surface Hardness</b>	Rockwell C 45 minimim
<b>Case Depth</b>	0.004" - 0.009"
<b>Torque</b>	#5: 15 kg/cm minimum; #6: 21 kg/cm minimum; #7: 26 kg/cm minimum; #8: 35 kg/cm minimum
<b>Plating</b>	See Appendix-A for plating information